


▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	18 CHAMFERED
▽▽▽ FINE FINISH MACHINED	①b BURRS REMOVED

	<u>8</u> <u>6</u> 05	DRG. REDRAWN IN CAD. MAT. SPEC. NOTE. & N.A. DRG. UPDATED. ECN NO. 90600360	MVR TPB.
---	----------------------------	---	-------------

ALTERATIONS	
①	9/64 WELDING JIG.6399 ADDED. CDA: Sd/- 28.9.64
②	1/65 WELDING JIG.6399 DELETED. CDA: Sd/- 29.1.65
③	4/72 DIA OF HOLE ALTD. FROM 28 TO 30. CDA: Sd/- 14.4.72
④	6/72 FIXTURE FOR DRILLING BLOCK No. F0021. ADDED. CDA: Sd/- 15.6.72
⑤	3/2002 DRAWING REDRAWN IN CAD. FIXTURE FOR DRILLING BLOCK NO.F0021 DELETED. NOTE- 1,2 & ASSY. DRG. NO.DMU/DPC- 0-3-002 ADDED.. MAT.SPEC.FOR ITEM-1 UPDATED. QTY. FOR MEMU/DMC, DMU/DPC, DHTC,DHTC/J, DHMU/DPC,DC/EMUM/ASR, ARTV,RRV/J, DETC,DETC/US,AC/EMUM/ASR, DMU/DPC5,DC/EMU-CH&DH AC/DC EMU/C2&C3,AC/DC EMU/D2 AC/DC EMU/D2/HC,AC/DC/EMU/ D3/HC,AC/DC/EMU/M2 , EMU/ 2C/ASR& EMU/2D/ASR ADDED IN COL-1.



*[Signature]* 3/2002

SSE/D

*[Signature]* Rv.  
SME/BD.

1. FOR UNTOLERANCED DIMENSIONS REFER DRG. NO. ICF/STD-9-0-001.
2. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.

[illegible]

			16 BLOCK SQ.50x50x27			1 R/052/11050			IS:2062-99 Fe 410 WA															
No. OFF				DESCRIPTION & DIMENSIONS					ITEM		REF.DRG		MATL.&SPEC.		REMARKS									
IV		III		II		I		GROUP: BOGIE FRAME ARRGT.					SUPERSEDED BY											
								<div>BLOCK FOR BOGIE SIDE FRAME</div>					SUPERSEDES EMU/M-0-3-024 alt.d/2											
													SCALE		SSE									
													1:1		CHD		M. Chandrasekaran							
															CAD		B. Suresh							
															DRN		S.D. Varadhini							
								ALT.					e											
								CAD FILE: C:\MD-CAD\089\0-3\024-SE02.DWG					INTEGRAL COACH FACTORY CHENNAI - 600 038											
								DATA CODE NO: 089		INDIAN RAILWAY STANDARDS					SHEET 1 OF 1					EMU/M-0-3-024				